

# Work Order ID 107446

\*107446\*

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September-24-13 11:41:17 AM

Item ID: D212-725-1-271

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fitting

Start Date: 9/24/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 9/25/13 Req'd Qty: 1.00 \*1\*

Customer: CEAGL03

Reference: RMA RA111612 - RETURN

Approvals: Process Plan: W Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
E4668	PA4 Rev A

100

\*100\*

QC

Quality Control

Memo

INSPECT RA111612

1 X D212-725-1-271 B105718

271 W

0.00

DAS  
16  
9-89

0.00

13/09/18

110

\*110\*

Mill Conv

Conventional Milling Machine

Memo

REMACHINE PER DRWG

0.00

0.00

MH

13/10/08

120

\*120\*

QC

Quality Control

Memo

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

MH

13/10/08

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**\*107446\***

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Item Name: Fitting

Start Date: 9/24/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 9/25/13 Req'd Qty: 1.00 **\*1\***

Customer: CEAGL03

Reference: RMA RA111612

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									
131 -	Re Align As Per Q52004								
132 -	QC7 inspect for								
140		0.00							
<b>*140*</b>									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
150	QC21- Final Inspection - Work Order Release	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
16  
9-89 B10117

DAS  
27  
9-89

DAS  
27  
9-89

B1021  
identify: ST370

(X)

1 7/13/10-21

1

1

1 X DAS 13-10-21

28  
9-89

13/10/23

B1022

# Picklist Print

September-24-13 11:41:16 AM

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Work Order ID: 107446

Parent Item: D212-725-1-271

Start Date: 9/24/13

Required Date: 9/25/13

Parent Item Name: Fitting

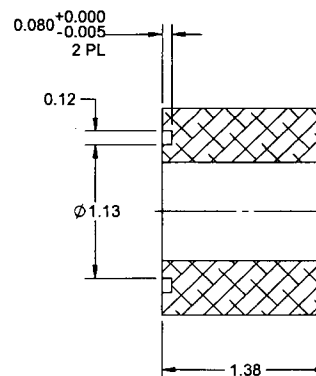
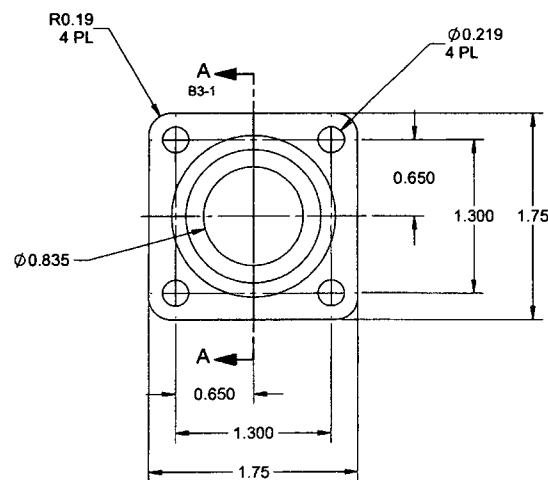
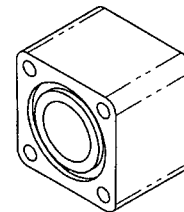
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-09-28 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D212-725-1-271 Fitting		Manufactured	No				Each	0.0000		1		9/24/13	

B105718



SECTION A-A

B6-1

**D212-725-1-271 FITTING**

*W/O 107416*

RELEASED  
2013-03-21

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF. DART SPEC. M6061T6B2.000X2.000
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs

A	NEW ISSUE	DC	12.06.11
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	DC	E4668	SHEET 1 OF 1
APPROVED	DC	TITLE	SCALE
DE APPR.	DC	FITTING	NTS
DATE	12.06.11	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

# **RA 111612 D212-725-1-271**

## **B105718**

Received @ Dart September 9<sup>th</sup>, 2013  
Inspected @ Dart September 18<sup>th</sup>, 2013

CUSTOMER: EAGLE COPTERS MAINTENANCE  
LTD  
CUSTOMER CONTACT: MARTY BOYCE  
SHIPPED FROM: CALGARY AB, CANADA

### **Instructions for RA 111612 D212-725-1-721 B105718**

- Part is machined incorrectly
- Re machine as per drawing
- Needs new work order for rework.
  - Needs to be re alodined

**Time Estimate** = 3 HOURS

**Departments Required:** Machining & finishing & Stores

**Pictures Attached** = NO

**QTY INSPECTED** = x1 D212-725-1-721

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**

